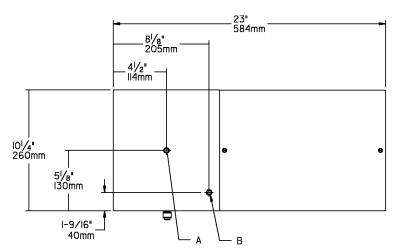
Installation Instructions

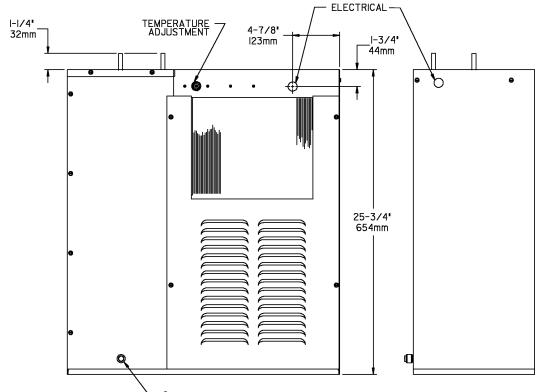
ER19-1B/2B TR419-1B Refrigeration Packages



NOTE: It is important to insure proper ventilation. Allow a minimum clearance of 12 inches (305 mm) in front and 3 inches (76mm) in the rear of the unit. If unit is to be installed in an enclosure, allow the following clearances around unit - 1 inch (25mm) each side, 3 inches (76mm) in the rear, 3 inches (76mm) inches above wall.

This chiller has been designed for use with potable water and includes an o-ring seal on the drain plug. The fitting should be replaced if the unit is to be used with more aggressive fluids.

For use with photo processing applications, adjust cold control to warmer settings.



LEGEND

A = 3/8" O.D. TUBE WATER OUT

B = 3/8" O.D. TUBE WATER INLET

C = 3/8" O.D. TUBE TANK DRAIN

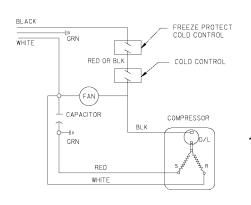
ITEMIZED PARTS LIST		
ITEM NO.	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 12* 13 14 15 16 17 18 19 20 1 22 23 24 25 26 27 NS	23089C 35882C 35882C 31757000 30502C 41991000 70018C 70009C 32824000 32817000 32817000 35977C 35986C 35880C 30234C 30234C 30234C 30235C 19037000 100806740570 66563C 27597C 70772C 27197C 27844C 23100C 23101C 23104C 23103C 27198C	Terminal Box Cover Cold Control Cold Control (Freeze Protect) Fan Motor Fan Blade Fan Bracket Fan Nut Motor Mounting Screw Condenser Shroud Capacitor Compressor Serv Pak (115v) Overload Clip Compressor Overload Spring Terminal Cover Clip Grommet Evaporator Assy Insulation Box Cover Drain Plug Grill (Front) Base Assy Insulation Box Panel (Rear) End Panel Insulation Box (Front) Terminal Box Grill (Rear)

ER19-2B 220/240V, 50 HZ

	ITEM NO.	PART NO.	DESCRIPTION
1	4	36015C	Fan Motor
	11	36000C	Capacitor (run)
	11A	36003C	Capacitor (start)
	12*	36002C	Compressor Serv Pak
	13	35997C	Overload
	15	35998C	Overload Spring
	16	30560C	Terminal Cover
	23	27981C	Base Assy
	-	36001C	Relay
	-	35999C	Gasket

*INCLUDES RELAY & OVERLOAD. IF UNDER WARRANTY, REPLACE WITH SAME COMPRESSOR USED IN ORIGINAL ASSEMBLY.

NOTE: All correspondence pertaining to any of the above water cooler or orders for repair parts MUST include model number and serial number of cooler, name and part number of replacement part.



WIRING DIAGRAM

ER19-1B/2B, TR419-1B

INSTALLATION

- 1. Potable water inlet and outlet are 3/8" (9 mm) O.D. tube located on top of unit. Contractor to supply connections as required.
- Connecting lines to be of copper, thoroughly flushed to remove all foreign matter before being connected to cooler. If flushing does not remove all particles, a water strainer should be installed in supply line.
- 3. Connect cooler to building supply line with a shut-off valve and install a union connection between the valve and cooler.
- Electrical: Make sure power supply is identical in voltage, cycle, and phase to that specified on cooler serial plate. Never wire compressor directly to the power supply.

START-UP

- 1. Open supply line valve.
- 2. Purge air from all water lines by operating bubbler valve of fountain.
- 3. Connect to electrical power.

TROUBLE SHOOTING & MAINTENANCE

Temperature Control: Factory set for 50° F water (+/- 5°) under normal conditions. For colder water, adjust screw on item no. 2 CW.

Ventilation: Cabinet louvers should be periodically cleaned with brush, air hose or vacuum cleaner. Excess dirt or poor ventilation can cause no cold water and compressor cycling on the compressor overload protector

Lubrication: Motors are lifetime lubricated.

