Foam insulation to be placed around tank base as shown.

Presstite cork tape to be placed in between foam insulator and styrofoam jacket just above water lines, as shown, for additional insulation. To assist with installation, the tank assembly can be lifted up by removing the hold down screw that secures the tank base to the water cooler shelf. Be careful not to move the tank too far. If the tank is moved too much the water and refrigerant lines can be damaged or broken. After installation of the additional insulation the tank assembly should be re-secured with the hold down screw.

NOTE: Cover uninsulated water lines with supplied armaflex tubing. Slit the armaflex tubing and slip over the water lines. Use electrical tape to secure the armaflex tubing in place. The extra cork tape can be used to insulate the water tube elbow connection. (Not all units use the water tube elbow connection)